

QUALITY GUIDELINES FOR FABRICATING AMI-SIL[®] MATERIALS

AMI-SIL[®] BLANKET SIZING:

- It is not recommended that blankets over 6' x 8' be fabricated with **AMI-SIL[®]** materials. The weight of this size or larger blankets will put stress on the material that could exceed its design properties. Please contact our Customer Service department for details of product lines that will accommodate larger blankets.

RECOMMENDED AMI-SIL[®] BLANKET CONSTRUCTION:

- Use a 16 to 18 gauge sewing needle with a .016 to .021 inch sewing thread and maintain 4 to 8 stitches per inch.
- Maintain a minimum ½ inch wide seam and top stitch or lock seam when possible.
- When fabricating blankets with more than one panel, always design construction to allow the panel seam to run vertically for blankets that will be hung on grommets.
- All blanket edges should be folded once and hemmed. Additionally, all feathered edges should be folded under before hemming.
- If grommet machine does not have adjustable tension it is recommended that grommets be reinforced with scrap cloth or leather washer.
- If fabricating a blanket larger than the recommended size, consider fabricating 2 or 3 smaller blankets to accommodate the required size. Use snaps or velcro attachments for the customer to assemble at their facility.

RECOMMENDED AMI-SIL[®] BLANKET PACKAGING:

- Fold finished blankets to the size of the shipping container using the fewest folds possible (maintain rounded edge – never crease the folds).
- All finished blankets should be packaged individually in plastic bags.
- Shipping containers/boxed should not be over packed. Again, excess weight placed on the bottom blankets may cause stress on the material that could lead to damage.
- Rolling small to medium size blankets onto cylinders is also an excellent way to package finished blankets.

